

This newsletter contains information for the residents of Keysbrook, North Dandalup and neighbouring communities in relation to Doral's Keysbrook project.

KEYSBROOK OPERATIONS

The Company's previous newsletter detailed the COVID-19 measures being undertaken at its operational sites to minimise disruptions. Whilst COVID-19 is continuing to impact in various ways, the Company is fortunate to have experienced minimal disruption to its operations.

Notwithstanding lower COVID-19 cases across the State, we remain cautious and continue to rapid antigen test employees and contractors on a regular basis for site entry and encourage social distancing where possible in addition to the wearing of masks if appropriate.

Doral's operational sites in both the Peel and the South West regions are no longer subject to the vaccination mandate requirement per the Government's direction and proof of vaccination to enter site is no longer required.

The Keysbrook mining activities are continuing in the current location. Subject to in-ground resources, we expect to remain in this location for a further 12 to 18 months. Mining activity involves the stripping and stockpiling of topsoil and mining of ore to a depth of approximately 2 - 4 metres. The ore is loaded into a Mining Feed Unit (MFU) to separate out the rocks and debris, then pumped as a slurry to the wet concentrator plant (WCP). Here, the heavy mineral concentrate (HMC) is separated and transported to the Picton Mineral Separation Plant (MSP) for processing into the final products of leucoxene and zircon.

The Company recently took delivery of a new Mining Feed Unit (MFU) which is currently being assembled on site and will be operational in the coming months. The new MFU is more fit for purpose for the Keysbrook mining conditions and will replace the current unit.

As mentioned in previous updates, the Company proposes to extend its operations to adjacent northern lots, which remains subject to environmental and landholder approvals. As part of the approvals phase, a significant number of environmental studies are currently being prepared for submission to the Environmental Protection Authority (EPA) which we anticipate will be submitted later this year.



KEYSBROOK'S NEW MINING FEED UNIT (MFU)

The proposed northern operation will be approximately 9 – 12 months of mining (based on known in-ground resources), followed by two growing seasons for the pasture rehabilitation phase. The proposal will adhere to the same operating conditions currently in place, being daytime mining only with the feed preparation occurring in the night. If you have any specific queries with regards to this proposal, please don't hesitate to contact Jordeana Cain on mobile 0407 771 458.

KEYSBROOK OPERATIONS *Continued*

There have been some changes in personnel and subsequent roles at Keysbrook. Steve Thomas is the site's new Mine Manager, replacing Bruce Trepp. Steve has been employed at Keysbrook from the commencement of the Keysbrook project in 2015 and brings significant knowledge and experience to the Mine Manager role.



KEYSBROOK MINE MANAGER, STEVE THOMAS

We have also recently appointed a new Environmental Officer, Ali Tozer to the Keysbrook team. Ali is a Keysbrook local and will oversee the current rehabilitation program in addition to all aspects of environmental management at the Keysbrook site. Ali brings a lot of local knowledge to the Keysbrook operations and is very keen to meet with our neighbours and the local community.



DORAL'S ALI TOZER WITH NANCY SCADE OF AUSTRALIAN NATIVE NURSERY, OAKFORD

DORAL CORPORATE UPDATE

Doral's Yalyalup mineral sands project, located 6km east from the Company's rehabilitated Yoongarillup site is now fully constructed and in the commissioning phase. Yalyalup will produce 100,000 tonnes per annum of heavy mineral concentrate being ilmenite, zircon and leucoxene products. Yalyalup has a mine life of 4 – 5 years and employs 30 full time employees in addition to contractors. Pinjarra based contractor, Raywell's, who is also the earthmoving contractor for Keysbrook, is contracted for the earthmoving work at Yalyalup.



YALYALUP MINERAL SANDS PROJECT

REHABILITATION AND ENVIRONMENTAL UPDATE

Winter is a busy time for the Keysbrook environmental team, who manage the annual rehabilitation planting program. This year's program includes approximately 50ha native vegetation and 110ha pastoral rehabilitation. The native seedling rehabilitation work will be undertaken by Landcare SJ and other local contractors, comprising 100,000 seedlings from the Australian Native Nursery in Oakford and a further 100,000 seedlings from the Hamel Nursery in West Coolup.



NATIVE VEGETATION PLANTING UNDERTAKEN BY LANDCARE SJ CONTRACTORS

This year, in addition to the hand planting of the native seedlings, a mechanical planter was acquired for the expanded 2022 native revegetation program. Planting an average of 10,000 native species per day, the new planter performed seamlessly with a small crew, enabling a large number of biodiverse seedlings to be planted in optimal ground conditions.



NATIVE SEEDLING MECHANICAL PLANTER CAPABLE OF PLANTING UP TO 10,000 SEEDLINGS PER DAY

COMMUNITY PARTNERSHIPS

The Keysbrook CCG continues to meet at the Keysbrook Hall every quarter. At the start of this year, our Shire of Murray community representative resigned from the CCG, which now leaves this role vacant.

The role provides community feedback to the Doral team, makes recommendations on sponsorship submissions and is updated on the Keysbrook site's mining activities and future plans. If any community member who lives in reasonable proximity to the Keysbrook site and resides within the Shire of Murray is interested in this role, please don't hesitate to contact Jordeana Cain on mobile 0407 771 458.

The Company has granted a number of worthwhile community projects recently, which include:

- North Dandalup primary school for a library refurbishment
- Funds towards the purchase of a bus for the Riding for Disabled students
- Serpentine Ladies Golf Club Day
- Pinjarra Festival supported by the Shire of Murray
- Lions Club of Pinjarra for funds towards a BBQ trailer
- River Wren Rescue for ICU units for injured wildlife
- Byford Carols
- North Dandalup Community Day for its annual Back to North Dandalup Day
- Keysbrook Community Group for signage as part of the new Keysbrook Entry project



SMALL COMMUTER BUS TO TRANSPORT STUDENTS TO THE RIDING FOR THE DISABLED FACILITY LOCATED AT FAIRBRIDGE, PINJARRA

Doral recently funded the River Wren Rescue Centre, located in Stake Hill, for the purchase of 3 Intensive Care Units for injured wildlife.

The River Wren Rescue organisation is a charity wildlife rescue, treatment and rehabilitation centre for sick, displaced, injured and orphaned wildlife. They are always seeking volunteers so if you or anyone in the community who is passionate about wildlife rehabilitation and can spare a few hours per week, the Centre would be very grateful for your help.

Volunteer roles range to suit all ages and capabilities from gardening to animal treatment, animal transfers and rescues. All queries can be directed to



ORPHANED POSSUM AT THE RIVER WREN RESCUE

riverwrenrescue@outlook.com or mobile 0405 277 796.

Doral proudly supported the Margaret River Writer's Festival in May which was drew a huge audience from all over the state. Doral's funds for the event were directed to the children's storytelling area where authors read to children from their own books and explained the inspiration and the ideas in writing their stories.



MARGARET RIVER WRITER'S FESTIVAL, CHILDREN'S STORY TELLING AREA

If you know of any groups requiring assistance with a community project, please contact admin@doral.com.au, or visit our website www.doral.com.au for a sponsorship application form.

CONTACT THE COMPANY

If you would like to meet and discuss a matter relating to the Keysbrook operation or would like to tour the site, please contact Jordeana Cain, Corporate Affairs Manager on 0407 771 458.

Please note the Keysbrook operations have a 24/7 mobile number, 0499 000 365, if you need to contact the site for any urgent matter outside of normal office hours.

www.doral.com.au

1424 Hopelands Road, Keysbrook | PO Box 86, North Dandalup WA 6207

Keysbrook CCG Contact Details

CCG Chairperson	Ian Junk	0409 005 131
Shire of Murray Community Representative	Vacant	
Shire of Murray Council Representative	Clr Geoff Black	0427 942 004
Shire of Serpentine Jarrahdale Community Representative	Scott Hambley	0417 173 410
Shire of Serpentine Jarrahdale Council Representative	Clr Dave Atwell	0417 974 131
Doral Corporate Affairs Manager	Jordy Cain	0407 771 458



Doral actively seeks to use sustainable and environmentally friendly paper and print processes wherever possible