

This newsletter contains information for the residents of Keysbrook, North Dandalup and neighbouring communities in relation to Doral's Keysbrook project.

KEYSBROOK OPERATIONS

The Keysbrook mining operations are continuing on Lot 57 Elliott Road and will remain at this location until the end of the year. The recent focus has been on topsoil replacement and rehabilitation preparation for approximately 80 ha of pastoral rehabilitation, bringing the total of completed rehabilitation for 2023 to 100 ha. Post mining, Lot 57 will continue to be rehabilitated for the coming two growing seasons.

In addition to the pastoral rehabilitation, the site has completed its native rehabilitation activities with 175,000 seedlings planted this season across approximately 50ha. The seedling mix comprised a diverse range of 43 local provenance species which also included direct seeding in the rehabilitated areas to enhance the sites diversity and success rate. This program was implemented using a combination of both mechanical and hand planting methods. Our appreciation is extended to all the contractors who were involved in this program, specifically; Serpentine Jarrahdale Landcare, TFG Environmental, Capewest, Hamel Nursery and Overton Services.

We have mentioned in previous updates that the Company proposed to extend its operations to the adjacent northern lot following the completion of mining on Lot 57. Whilst this still remains an option for the Company, the focus for Keysbrook has now shifted to mine Doral owned land, being Lot 63, on Hopelands Road.

Some sections of Lot 63 are approved by the Environmental Protection Authority (EPA) and were mined previously. The remainder of Lot 63 requires additional EPA and Shire approvals, which are currently in progress. Mining is expected to remain on Lot 63 for approximately 18 – 24 months.

The Company is also seeking to extend its operations to both the north and south of Lot 63, comprising of both private and Doral owned land, with some sections also previously mined, which we refer to as the western extension.



MECHANICAL SEED PLANTING UNDERTAKEN BY THE CAPEWEST TEAM

Subject to landholder and environmental approvals, we anticipate the mine life for the total western extension to be approximately 3 – 5 years, including Lot 63. The expansion will adhere to the same operating conditions currently in place, being daytime only heavy earth machinery mining with the feed preparation and single loader operation at night.

We will continue to keep you informed in this regard, however, if you would like further information on the western extension, please don't hesitate to contact Jordeana Cain on mobile 0407 771 458.

DORAL CORPORATE UPDATE

Iwatani Australia (Doral Mineral Sands is a subsidiary of Iwatani), in partnership with Forest Products Commission (FPC), celebrated a milestone in July this year, with the official establishment of a plantation timber farm, located in Nannup.

Comprising of approximately 60 ha planted with radiata pine seedlings, this project marks the Company's first carbon offset initiative in Australia and will generate carbon credits under the Emissions Reduction Fund while also contributing to the State's urgent need for more softwood plantations.

This initiative is the Company's first step in implementing its decarbonisation pathway to achieve 50% carbon emission reduction target by 2030 and carbon neutral by 2050.

Parallel to this, Doral Mineral Sands has implemented a number of solar efficient initiatives which includes the installation of solar panels for each site administration building which includes the minesites at Keysbrook and Yalyalup and the processing plant at Picton.

In addition, the Keysbrook site continues to utilise solar generated lighting towers at the administration car park and Mine Feed Unit location.



IWATANI CELEBRATING INAUGURAL PINE SEEDLING PLANTING EVENT



ROOFTOP SOLAR PANELS AT KEYSBROOK ADMINISTRATION



SOLAR GENERATED LIGHTING TOWER AT KEYSBROOK

COCKATOO HOLLOW MONITORING PROGRAM



As part of the Company's regular cockatoo monitoring program, Rick Dawson, from Australian Black Cockatoo Specialists (ABCS) was involved in this year's monitoring and maintenance of 40 artificial cockatoo hollows located throughout Doral's native revegetation and conservation offset areas in North Dandalup and Keysbrook.

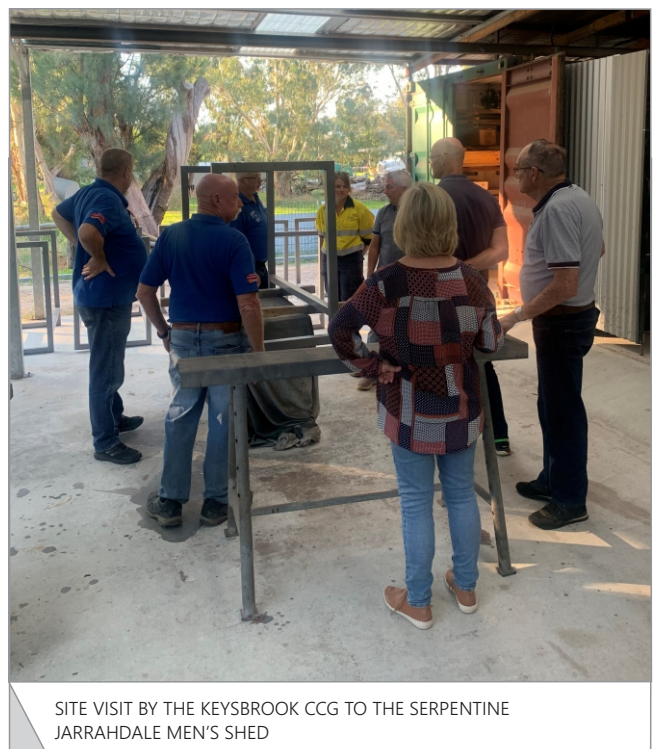
The cockatoo hollow inspections and repairs were conducted in conjunction with Serpentine Jarrahdale Landcare. The repairs included close visual inspections of all the hollows ensuring the fittings were still intact. Substrate inside the hollows were topped up and the sacrificial posts were replaced as required. All 40 hollows are currently in peak condition and ready for this year's breeding season.

Whilst conducting the maintenance a flock of approximately 25 Baudins Cockatoos (currently endangered) were observed and photographed feeding on Marri in Doral's revegetation area. A small flock of Red-tail Cockatoos (currently listed as Vulnerable) were also observed in Doral's Northern Conservation area. If interested, you can purchase the Cockatube hollows directly from Landcare SJ, telephone (08) 9526 0012.



COMMUNITY PARTNERSHIPS

The Keysbrook CCG continued to assess and make sponsorship recommendations throughout the year. At the last meeting, the Group met at the Serpentine Jarrahdale Men's Shed to see first-hand how the funding provided has helped improve the Club and how those funds were utilised. Recent funding to the Men's Shed has included a CNC router and other essential tools to continue developing and offering its services to the local community.



COMMUNITY PARTNERSHIPS Continued

Doral was proud to again support Landcare SJ with funds contributed towards the **RU OK Tree Planting** event in Jarrahdale. Several of Doral's volunteers helped assist on the day, and commented on the community efforts and large number of volunteers who continue to support this great event.



DORAL GEOLOGIST PHIL HUTT AT THE RU OK TREE PLANTING

Another positive partnership throughout the year has been the Mundijong Arts and Crafts group who recently completed their 111th quilt for Crisis Care this year. Doral is proud to support this worthy Group with the provision of wadding required in the making of the quilts.

Each quilt is lovingly made by the many volunteers which are donated to women's refuges, regional nursing homes, rough sleepers and those families in need. Doral's Environmental Officer, Ali Tozer, attended the celebrations. The article appeared in the Serpentine Jarrahdale Examiner on 7th September.



MUNDIJONG ARTS AND CRAFTS PICTURED WITH DORAL'S ALI TOZER
Photo Courtesy Serpentine Jarrahdale Examiner

Other worthwhile community projects funded for the year include:

- Dwellingup Community Village for their centenary celebrations.
- Coolup Progress Association for the Anzac mural.
- Serpentine Lions Club for the annual log chop.
- Murray Historical Society for a new computer for archiving purposes.
- Shire of Murray for the annual Pinjarra Festival.
- Edenvale for the Pinjarra Garden Day to be held on 22 October 2023.

If you know of any groups requiring funding for a community project, please contact admin@doral.com.au, visit our website www.doral.com.au for a sponsorship application form or alternatively phone Jordeana Cain on mobile 0407 771 458.

CONTACT THE COMPANY

If you would like to meet and discuss a matter relating to the Keysbrook operation or would like to tour the site, please contact Jordeana Cain, Corporate Affairs Manager on 0407 771 458.

Please note the Keysbrook operations have a 24/7 mobile number, 0499 000 365, if you need to contact the site for any urgent matter outside of normal office hours.

Keysbrook CCG Contact Details

CCG Chairperson	Ian Junk	0409 005 131
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